



BC 8150 HS

Clear coat HS 2:1

This **BC 8150 HS** 2:1 clear coat creates a high quality surface, which is transparent and scratch-resistant.

It is meant for painting small and large surfaces. One of its great properties is the resistance to weather conditions.

It's possible to achieve optimal effects just after applying only two layers. The coat is fluorinated.

The product shall be used according to Directive 2004/42/WE.

UFI Code: JUXW-U86F-CXE9-13VA

Packaging	
Unit	Collective (box)
1 L	6 pcs
5 L	4 pcs



100 parts of **BC 8150 HS**,
50 parts of hardener **BC 8285**,
10 -20 parts of thinner **BC 8040**.

Temperature	Recommended thinner	Recommended hardener
<15°C		BC 8282 or BC 8218
>25°C	BC 8070	BC 8286

Surface preparation:

Clean surfaces with silicon remover.
Matt the old coatings in the area of shading.

Pot life:

~6 h

Output:

~7 m²/1L

Thickness of dry coating:

~60-70 µm

Recommended sizes of paint strainers:

125-190 µm

Spray viscosity in 20°C:

16-18 s DIN Cup 4 mm

VOC:

2004/42/WE/IIB(e)(840)<480

Date of minimum durability:

BC 8150: 24 months (in the original unopened package)
BC 8285: 12 months (in the original unopened package)



Two full layers.
Spray gun*. Nozzle opening with the pneumatic method: **1.2-1.4 mm**.
Operating pressure – High-pressure: **3-4 bar***; HVLP: **2 bar***.

* Use high pressure equipment and HVLP. Pressure as recommended by the gun manufacturer.



Evaporation between the layers (20°C, 65% H.R.): **5-10 min**.



Drying time 20°C, 65% H.R.:

Dust free: **20 min**

Air dry: **60 min**

Prior to assembly: **5 h**

Through dry: **10 h***

Drying time 60°C, 65% H.R.:

Prior to assembly: **30 min**

* Tests made with BC 8285 hardener.

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Drying IR: **~20 min**